



**MANN BROTHERS** PREMIUM PAINTS & FINISHING PRODUCTS  
758 N. La Brea Blvd., Hollywood, CA 90038 TEL: 323.936-5168

## PRODUCT DATA SHEET

### #85-01 VARA-BOND FLAT Interior/Exterior Weather Resistant-Moisture Permeable

**DESCRIPTION:** VARA-BOND is interior/exterior Zero V.O.C. vinyl-acrylic water based flat paint.

This product is formulated with non hazardous material, Green Guard Biocide, no formaldehyde, no carcinogen. VARA-BOND is economical and offers durable finish on drywall, plaster, masonry, primed wood and metal and previously painted surfaces. VARA-BOND offers good hide and easy applications. All mass tone colors of VARA-BOND can be intermixed to create any colors of spectrum, also all bases may be tinted with universal colorants (Colortrend or Pro-Lines), and may be used for tinting any other latex paint.

VARA-BOND is specially designed for use in theatre, film, television scenery and display.

**Any mass tone VARA-BOND colors made of organic pigments** are for interior use only because of the weak light fastness of organic pigments.

**WHERE TO USE IT:** Interior and Exterior surfaces, such as drywall, concrete, masonite. Acoustical tile, cement, plaster, stucco, brick, putty coat, primed wood, etc.

**SURFACE PREPARATION:** All surfaces must be clean, dry, and free of dust, dirt, grease, rust, loose paint, or other foreign substances. All holes, cracks and other surface imperfections should be repaired and sealed with suitable primer sealers, undercoat before painting. On exterior, sandblast all loose, flaking or chalky surface. Where there is only slight degree of chalk, apply a coat of surface conditioning primer, followed by a coat of Vara-Bond. After sandblasting, use surface conditioning primer before applying Vara-Bond.

**PRIMERS, SEALERS & UNDERCOATERS:** Drywall and Plaster -#8600 PVA SEALER, #8100 ACRA UNDERCOAT, Masonry - #7100 ACRA CONCRETE PRIMER, Metal - #7400 ALKYD METAL PRIMER, #6100 FERRO CHEM PRIMER.

**APPLICATION:** VARA-BOND may be applied with brush, roller or spray. Apply this paint when temperature is above 50 degrees Fahrenheit. Stir thoroughly before use.

**DENSITY:** 11.1 lb per gallon on white, varies depending on colors

**NON-VOLATILE (Wt %):** 51.3 for white color

**NON-VOLATILE (Vol %):** 35.5 for white color

**VISCOSITY:** 115 KU to 125 KU

**DRYING TIME:** It may be recoated in about 30 minutes under normal atmosphere and application conditions. Drying time also depends on surface temperature and relative humidity.

**THINNING:** Thin with water if needed. Over-thinning results the loss of hide.

**NOTE: Ultra Deep colors are for Interior Use Only.**

**COVERAGE:** 250-400 sq. ft. per gallon. Actual coverage may vary depending surface conditions and application technique.

**CLEAN UP:** Warm, soapy water.



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**V.O.C.:** Zero grams per liter.

**CAUTION:** Do not take internally. Avoid contact with eyes, prolonged contact with skin or breathing of spray mists. Use with adequate ventilation. Clean hand and contaminated skins after use.

**WARNING:** Do not apply if surface, container or air temperature is below **50 degree F**.

**NOTICE:** Purchaser is responsible for legal disposal of containers. Close container after each use. Do not take internally. **Keep out of reach of children. Keep from freezing.**